SAFETY DATA SHEET

COMPANY IDENTITY: APPLIED CHEMICAL INNOVATIONS PRODUCT IDENTITY: INSPIRE

SDS DATE: 06/16/2015

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System. THIS SDS COMPLIES WITH CFR 1910.1200 (HAZARD COMMUNICATIONS STANDARD) IMPORTANT: Read this SDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY:INSPIRESDS NUMBER:CR6162COMPANY IDENTITY:APPLIED CHEMICAL INNOVATIONSCOMPANY ADRESS:1331 SUMMER DAWN AVE. HENDERSON, NV. 89014COMPANY PHONE:1-844-224-2436EMERGENCY PHONES:CHEMTREC: 1-800-424-9300 (USA)
CANUTEC:CANUTEC:1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

DANGER!!



EXPOSURE PREVENTION:

HAZARD STATEMENTS:

H100s = General, H200s = Physical, H300 = Health, H400s = Environmental

- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H303 May be harmful if swallowed.

PRECAUTIONARY STATEMENTS:

P100s = General, P200s = Prevention, P300s = Response, P400s = Storage, P500s = Disposal

P280 Wear protective gloves/protective clothing/eye protection/face protection.

- P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present & easy to do Continue rinsing.
- P309+311 If exposed or you feel unwell: Call a POISON CENTER or doctor/physician.
- P405+102 Store locked up. Keep out of reach of children.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	CAS#	EINECS#	%WT
Sodium Hydroxide	1310-73-2	215-185-5	2-4

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Trace components: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant Additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

SECTION 4. FIRST AID MEASURES

EYE CONTACT:

If this product enters the eyes, open eyes while under gently running water. Use sufficient force to open eyelids. Roll eyes to expose more surface. <u>Minimum</u> flushing is for 15 minutes. Seek immediate medical attention.

SKIN CONTACT:

If the product contaminates the skin, immediately begin decontamination with running water. <u>Minimum</u> flushing is for 15 minutes. Remove contaminated clothing, taking care not to contaminate eyes. If skin becomes irritated and irritation persists, medical attention may be necessary. Wash contaminated clothing before reuse, discard contaminated shoes.

INHALATION:

After high vapor exposure, remove to fresh air. If it is suspected that the fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Keep person warm and at rest, breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR). Seek immediate medical attention. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

SWALLOWING:

If swallowed, CALL PHYSIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. If professional advice is not available, give two glasses of water to drink. DO NOT INDUCE VOMITING. Never induce vomiting or give liquids to someone who is unconscious, having convulsions, or unable to swallow. Seek immediate medical attention.

NOTES TO PHYSICIAN:

There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient. Any material aspirated during vomiting may cause lung injury. Therefore, emesis Should be induced mechanically or pharmacologically. If it is considered necessary to evacuate the stomach contents, this should be done by means least likely to cause aspiration (such as: Gastric lavage after endotracheal intubation).

Victims of chemical exposure must be taken for medical attention. Rescuers should be taken for medical attention, if necessary. Take a copy of the label and SDS to physician or health professional with victim.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSIONS PREVENTIVE MEASURES:

Isolate from extreme heat and open flame.

EXTINGUISHING MEDIA:

In case of fire in surroundings, all extinguishing agents allowed. Contact with acids gives off hydrogen sulfide, a toxic and flammable gas that may form explosive mixtures in air.

SPECIAL FIRE FIGHTING PROCEDURES:

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear.

(Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure selfcontained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES:

Noncombustible.

Isolate from acids. Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions.

SECTION 6. ACCIDENTAL RELEASE MEASURES

SPILL AND LEAK RESPONSE AND ENVIRONMENTAL PRECAUTIONS:

Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a spill, clear the affected area, protect people, and respond with trained personnel.

PERSONAL PROTECTIVE EQUIPMENT:

The proper protective equipment for incidental releases (such as: 1 Litter of the product released in a wellventilated area), use impermeable gloves (triple-gloves, rubber gloves and nitrile gloves, over latex gloves), goggles, face shield, and appropriate body protection. In the event of a large release, use impermeable gloves, specific for the material handled, chemically resistant suit and boots, and hard hat. Self-Contained Breathing Apparatus or respirator may be required where engineering controls are not adequate or conditions for potential exposure exist. When respirators are required, select NIOSH/MSHA approved based on actual or potential airborne concentrations in accordance with latest OSHA and/or ANSI recommendations.

ENVIRONMENTAL PRECAUTIONS:

Stop spill at source. Construct temporary dikes of dirt, sand, or any appropriate readily available material to prevent spreading of the material. Close or cap valves and/or block or plug hole in leaking container and transfer to another container, keep from entering storm sewers and ditches which lead to waterways, and if necessary, call the local fire or police department for immediate emergency assistance.

CONTAINMENT AND CLEAN-UP MEASURES:

Absorb spilled liquid with poly pads or other suitable absorbent materials. If necessary, neutralize using suitable buffering material, (acid with soda ash or base with phosphoric acid), and test area with litmus paper to confirm neutralization. Clean up with non-combustible absorbent (such as: sand, soil, and so on). Shovel up and place all spill residue in suitable containers. Dispose of at an appropriate waste disposal facility according to current applicable laws and regulations and product characteristics at time of disposal (see Section 13- Disposal Considerations).

SECTION 7. HANDLING AND STORAGE

HANDLING:

Use only with adequate ventilation. Do not get in eyes, on skin or clothing. Wear OSHA Standard full face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.

STORAGE:

Keep separated from strong oxidants, strong acids, metals, food & feedstuffs. Keep dry. Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage. Wear full face shield, gloves & full protective clothing when opening or handling. When empty, drain completely, replace bungs securely.

NONBULK: CONTAINERS:

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in a secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handle with care. Never store food, feed. Or drinking water in containers which held this product.

BULK CONTAINERS:

All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

TANK CAR SHIPMENTS:

Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturers Recommendations and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified prior to starting transfer operations. All lines must be blowndown and purged before disconnecting them from the tank car vessel.

PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT:

Follow practices indicated in section 6 (Accidental Release Measures). Make sure certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilations is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

MATERIAL	CAS#	EINECS#	None	A (OSHA)	TLV (ACGIH)
Sodium hydroxide	1310-73-2	215-185-5		e Known	None Known
Water	7732-18-15	231-791-2		e Known	None Known
MATERIAL	CAS#	EIENECS# 215-185-5	CEILING	STEL (OSHA/AC	CGIH) HAP
Sodium Hydroxide	1310-73-2		2 ppm	None Known	No

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

RESPIRATORY EXPOSURE CONTROLS:

VENTIL ATION.

A respiratory protective program that meets OSHA CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

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LOCAL EX	KHAUST: None	MECHANICAL	(General): None
SPECIAL:	None	OTHER:	None

Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

PERSONAL PROTECTION:

Wear OSHA Standard full face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers. Wash at the end of each work shift & before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL & CHEMICAL PROPERTIES:

APPEARANCE: ODOR: ODOR THRESHOLD: Ph (Neat): MELTING POINT/FREEZING POINT: BOILING RANGE (IBP, 50%, Dry Point): FLASH POINT (TEST METHOD): EVAPORATION RATE (n-BUTYL ACETATE=1): FLAMMABILITY CLASSIFICATION: LOWER FLAMMABLE LIMIT IN AIR (% by vol): UPPER FLAMMABLE LIMIT IN AIR (% by vol): VAPOR PRESSURE (mm of Hg)@20 C: VAPOR DENSITY (air = 1): GRAVITY @ 68/68F / 20/20C: SPECIFIC GRAVITY (Water = 1): POUNDS/GALLON: WATER SOLUBILITY: PARTITION COEFFICIENT (n-Octane/Water): AUTO IGNITION TEMPERATURE: **DECOMPOSITION TEMPERAURE:**

Clear amber/brown liquid No odor Not Available 13-14 Not Available Not Applicable Not Applicable Not Applicable Non-Combustible Not Applicable Not Available N/A N/A 1.09-1.11 9.17 Complete Not Available Not Applicable Not Available

SECTION 10. STABILITY & REACTIVITY

STABILITY:

Stable under most conditions.

CONDITIONS TO AVOID:

Isolate from extreme heat, and open flame.

MATERIALS TO AVOID:

The substance is a strong base, reacts violently with acids and is corrosive.

HAZARDOUS DECOMPOSITION PRODUCTS: Hydrogen Sulfide.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11. TOXICOLOGIGAL INFORMATION

ACUTE HAZARDS

EYE & SKIN CONTACT:

May cause irritation to the skin. May cause irritation to the eyes.

INHALATION:

Severe respiratory tract irritation may occur. Vapor harmful if mixed with acids. The applicable occupational exposure limit value should not be exceeded during any part of working exposure.

SWALLOWING:

Harmful or fatal if swallowed.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED: None Known.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date Greater or equal to 0.1%.

IRRITANCY OF PRODUCT: This product is irritating to contaminated tissue.

SENSITIZATION TO THE PRODUCT: No component of this product is known to be a sensitizer.

MUTAGENICITY: This product is not reported to produce mutagenic effects in humans.

EMBRYOTOXICITY: This product is not reported to produce embryotoxic effects in humans.

TERATOGENICITY: This product is not reported to produce teratogenic effects in humans.

REPRODUCTIVE TOXICITY: This product is not reported to cause reproductive effects in humans.

A mutagen is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An embryotoxin is a chemical which causes damage to developing embryo (such as: within the eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A teratogen is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A reproductive toxin is any substance which interferes in any way with the reproductive process.

MAMMALIAN TOXICITY INFORMATION

TOXICITY DATA: Toxicology information for components > 1% concentration is given below: SODIUM HYDROXIDE: 1%, 24 hours (severe)

Eye irritancy (monkey):	
Eye irritancy (rabbit):	

500 ml, 24 hours (severe)

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Eye irritancy (rabbit):	1% solution (severe)
Eye irritancy (rabbit):	1 mg, 24 hours (severe)
Cytogenic analysis system	(grasshopper parenteral): 20 mg
LD50 (interperoneal, mouse):	40 mg/kg
LDLO (oral, rabbit):	500 mg/kg

LD50 – Dose that is lethal to 50% of a given species by a given route of exposure. LC50 – Air concentration that is lethal to 50% of a given species in a given period of time. LDLO –Lowest lethal dose in a given species by a given route of exposure.

SECTION 12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

EFFECT OF MATERIAL ON PLANTS AND ANIMALS:

This product may be harmful or fatal to plant and animal life if released into the environment. Refer to section 11 (Toxicological Information) for further data on the effects of this product's components on test animals.

EFFECT OF MATERIAL ON AQUATIC LIFE:

SODIUM HYDROXIDE:

LC100 (Cyprimus carpio): TLm (mosquito fish): TLm (bluegill): 180 ppm/24 hours 25 C 125 ppm/96 hour (fresh water) 99 mg/L/48 hour (tap water)

MOBILITY IN SOIL: Mobility of this material has not been determined.

DEGRADABILITY: This product is completely biodegradable.

ACCUMULATION: Bioaccumulation of this product has not been determined.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

IF > 1923 LB / 874 KG OF THIS PRODUCT IS IN 1 CONTAINER, IT EXCEEDS THE RQ OF SODIUM HYDROXIDE. "RQ" MUST BE PUT BEFORE THE DOT SHIPPING NAME.

DOT/TDG SHIP NAME: UN1760, Corrosive Liquid, N.O.S. (Contains Sodium Hydroxide), 8, PG-IIIDRUM LABEL:(CORROSIVE)IATA / ICAO:UN1760, Corrosive Liquid, N.O.S. (Contains Sodium Hydroxide), 8, PG IIIIMO / IMDG:UN1760, Corrosive Liquid, N.O.S. (Contains Sodium Hydroxide), 8, PG IIIEMERGENCY RESPONSE GUIDEBOOK NUMBER 154



SECTION 15. REGULATORY INFORMATION

EPA REGULATIONS:

SARA SECTION 311/312 HAZARDS: Acute Health

ALL components of this product are on the TSCA list.

SARA Title III Section 313 Supplier Notification

This product contains the indicated < * > toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372.

This information must be included in all MSDSs that are copied and distributed for this material.

SARA TITLE III INGREDIENT	S CAS#	EINECS#	(REG.SECTION)	RQ (LBS)
Sodium Hydroxide	1310-73-2	215-185-5	(311,312)	1000

Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:

CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65): This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

INTERNATIONAL REGULATIONS:

The components of this product are listed on the chemical inventories of the following countries: Australia (AICS), Canada (DSL,NDSL), China (IECSC), Europe (EINECS,ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIOC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

D2B: Irritating to skin / eyes.

E: Corrosive Material.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:

HEALTH (NFPA): 1, HEALTH (HMIS): 1, FLAMMABILITY: 0, PHYSICAL HAZARD: 0 (Personal Protection Rating to be supplied by user based on use conditions.)

This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating system.

EMPLOYEE TRAINING:

See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE

All information, recommendations, and suggestions appearing herein concerning this product are based upon data obtained from the manufacturer and/or recognized technical sources; however, A.C.I. makes no warranty, representation or guaranty as to the accuracy, sufficiency or completeness of the material set forth herein. It is the user's responsibility to determine the safety, toxicity and suitability of his own use, handling and disposal of the product. Additional product literature may be available upon request. Since actual use by others is beyond our control, no warranty, express or implied is made by A.C.I. as to the effects of such use, the results to be obtained or the safety and toxicity of the product nor does A.C.I. assume any liability arising out of use by others of this product.