MATERIAL SAFETY DATA SHEET

Flammability = 0 Reactivity = 0 NFPA RATING: Health = Flammability = 0 Reactivity = *HMIS RATING: Health = 1

SECTION 1 - IDENTITY AND MANUFACTURER'S INFORMATION (973A)

Manufacturer's Name: HILLYARD INDUSTRIES 302 North Fourth Street Address:

Product Name: ENDEAVOUR Date Prepared: January 27, 2009

St. Joseph, MO 64501

Prepared by: Regulatory Affairs Department

Emergency Telephone No.: (800) 424-9300 (Only in the event of chemical emergency involving a spill, leak, fire, exposure or Other information calls: (816) 233-1321 (Ext. 8285)

accident involving chemicals.)

http://www.hillyard.com

SECTION II - INGREDIENTS/IDENTITY INFORMATION

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(Specific Chemical Identity: Common Name(s)	CAS#	osha pel	ACGIB TLV	OTHER LIMITS RECOMMENDED	%
Dipropylene Glycoi Methyl Ether (1)	34590-94-8	100 ppm	100 ppm	STEL = 150	2-4
Zinc oxide	1314-13-2	5 mg/m³	5 mg/m ³	N/A	less than 0.7
Water	7732-18-5	none	none	N/A	
Acrylic Copolymer Emulsion	Unknown to Hillyard	not established	not established	N/A	
Diethylene glycol monoethyl ether **	111-90-0	not established	not established	N/A	1-3
Tributoxyethyl Phosphate **	78-51-3	not established	not established	N/A	1-3
Polyethylene emulsion	Unknown to Hillyard	not established	not established	N/A	

(1) Regulated by OSHA and the following states: FL, IL, LA, MA, NJ, PA, RI.

SECTION III - PHYSICAL / CHEMICAL CHARACTERISTICS

Specific Gravity (H2O = 1): 25°C = 1.03 Boiling Point: 220°F 81.6% Percent Volatile by Volume (%): Vapor Pressure (mm Hg.): 18.8

39°C --1.03

Vapor Density (AIR = 1): 1.2

slower than 1 Evaporation Rate (ethyl ether = 1):

Appearance and Odor: Milky white liquid, non objectionable odor Solubility in Water: complete pH (concentrate) = 8.6

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

None (Tag Closed Cup) Flash point:

Flammable Limits: LEL = N/A

Extinguishing Media: Not applicable

Special Fire Fighting Procedures: Wear self-contained breathing apparatus (pressure demand, MSHA/NIOSH approved or equivalent) and full protective gear.

Unusual Fire and Explosion Hazards: Material can spatter above 100°C/212°F. Polymer film can burn.

SECTION V - PHYSICAL HAZARDS

Stability: Stable

Conditions to Avoid:

Onset of decomposition is 77°C/350°F.

Incompatibility (Materials to Avoid): None known to Hillyard Industries

Hazardous Decomposition Products or Byproducts: None known to Hillyard Industries

Conditions to Avoid: None known to Hillyard Industries Will not occur Hazardous Polymerization:

SECTION VI - HEALTH HAZARD DATA

Ingestion? yes Routes of entry: Inhalation? Skin? yes ycs

HEALTH HAZARDS (1. Acute and 2. Chronic)

1. Not a skin or eye irritant per Federal Hazardous Substance Act. Prolonged exposure may cause moderate skin irritation in sensitive individuals. Prolonged eye contact may cause conjunctivae irritation in sensitive individuals. Overexposure to high airborne levels or liquid splashes of Dipropylene glycol methyl ether may cause eye, nose, throat and skin irritation. Harmful if swallowed. 2. None known to Hillyard Industries.

Chemical listed as Carcinogen or Potential Carcinogen:

I.A.R.C. Menographs = No OSHA - No National Toxicology Program = No This product has no carcinogens listed by IARC, NTP, NIOSH, or ACGIH as of this date, greater than or equal to 0.1%.

This product contains the following chemicals subject to reporting requirements of SARA Title III, Section 313: Diethylene Glycol Monoethyl Ether, and Tributoxyethyl Phosphate. VOC (Concentrate) = 5.85%