



# Safety Data Sheet

## Spartan Chemical Company, Inc.

Revision Date: 29-Mar-2015

### 1. PRODUCT AND COMPANY IDENTIFICATION

#### Product Identifier

**Product Name:** CUTTER EXP HW  
**Product Number:** 2925  
**Recommended Use:** Cutting fluid  
**Uses Advised Against:** For Industrial and Institutional Use Only

**Manufacturer/Supplier:** Spartan Chemical Company, Inc.  
1110 Spartan Drive  
Maumee, Ohio 43537 USA  
800-537-8990 (Business hours)  
[www.spartanchemical.com](http://www.spartanchemical.com)

#### 24 Hour Emergency Phone Numbers:

**Medical Emergency/Information:** 888-314-6171  
**Transportation/Spill/Leak:** CHEMTREC 800-424-9300

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Acute Toxicity - Oral:	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin Corrosion/Irritation:	Category 1
Serious Eye Damage/Eye Irritation:	Category 1
Skin Sensitization:	Category 1
Effects on or via Lactation:	Effects on or via Lactation:
Aspiration Toxicity:	Category 1

#### GHS Label Elements

**Signal Word:**

**Symbols:**

**Danger**



#### Hazard Statements:

Harmful if swallowed.  
Harmful if inhaled.  
Causes severe skin burns and serious eye damage.  
May cause an allergic skin reaction  
May cause harm to breast-fed children  
May be fatal if swallowed and enters airways

#### Precautionary Statements:

**Prevention:**

Obtain special instructions before use  
Do not breathe mist, vapors or spray.  
Avoid contact during pregnancy/while nursing  
Wash hands and any exposed skin thoroughly after handling.  
Do not eat, drink or smoke when using this product  
Use only outdoors or in a well-ventilated area.  
Wear protective gloves. Wear eye / face protection. Wear protective clothing.  
Contaminated work clothing should not be allowed out of the workplace

<b>Response:</b>	<b>IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.</b>
<b>-Eyes</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>-Skin</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse.
<b>-Inhalation:</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
<b>-Ingestion:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
<b>-Specific Treatment:</b>	See Safety Data Sheet Section 4: "FIRST AID MEASURES" for additional information.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and container in accordance with local, state and federal regulations.
<b>Hazards Not Otherwise Classified:</b>	Not Applicable
<b>Other Information:</b>	<ul style="list-style-type: none"> <li>• Keep out of reach of children.</li> <li>• NOTE TO PHYSICIAN:</li> <li>• Contains petroleum distillates. Possible aspiration hazard.</li> </ul>

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
petroleum distillates	64742-52-5	30-60
chlorinated paraffin	85535-85-9	10-30
alkali metal compound	PROPRIETARY	3-7
petroleum distillates	PROPRIETARY	1-5
2-butylaminoethanol	111-75-1	1-5
sodium salt	PROPRIETARY	1-5
amine ethoxylate	PROPRIETARY	1-5
alkanolamine	PROPRIETARY	1-5
hexahydro-1,3,5-tris (2-hydroxy-ethyl)-s-triazine	4719-04-4	1-5
alcohol ethoxylate	34398-01-1	1-5
water	7732-18-5	1-5
oleic acid	112-80-1	1-5

Specific chemical identity and/or exact percentage of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

<b>-Eye Contact:</b>	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.
<b>-Skin Contact:</b>	Take off immediately all contaminated clothing and shoes. Rinse with water or shower for at least 15 minutes. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN. Wash contaminated clothing before reuse.
<b>-Inhalation:</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.
<b>-Ingestion:</b>	Rinse mouth. Do NOT induce vomiting. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN. Never give anything by mouth to an unconscious person.
<b>Note to Physicians:</b>	Contains petroleum distillates. Possible aspiration hazard.

### 5. FIRE-FIGHTING MEASURES

<b>Suitable Extinguishing Media:</b>	Carbon dioxide, Foam, Dry chemical
<b>Specific Hazards Arising from the Chemical:</b>	Thermal decomposition can lead to release of irritating and toxic gases and vapors.
<b>Hazardous Combustion Products:</b>	May include Carbon monoxide Carbon dioxide and other toxic gases or vapors.

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<b>Protective Equipment and Precautions for Firefighters:</b>	Wear MSHA/NIOSH approved self-contained breathing apparatus (SCBA) and full protective gear. Cool fire-exposed containers with water spray.
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## 6. ACCIDENTAL RELEASE MEASURES

<b>Personal Precautions:</b>	Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.
<b>Environmental Precautions:</b>	Do not rinse spill onto the ground, into storm sewers or bodies of water.
<b>Methods for Clean-Up:</b>	Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

## 7. HANDLING AND STORAGE

<b>Advice on Safe Handling:</b>	Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.
<b>Storage Conditions:</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Keep from freezing.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Occupational Exposure Limits:</b>	None established.
<b>Engineering Controls:</b>	Provide good general ventilation. If work practices generate dust, fumes, gas, vapors or mists which expose workers to chemicals above the occupational exposure limits, local exhaust ventilation or other engineering controls should be considered.
<b><u>Personal Protective Equipment</u></b>	
<b>Eye/Face Protection:</b>	Wear splash goggles.
<b>Skin and Body Protection:</b>	Wear rubber or other chemical-resistant gloves.
<b>Respiratory Protection:</b>	Not required with expected use. If occupational exposure limits are exceeded or respiratory irritation occurs, use of a NIOSH/MSHA approved respirator suitable for the use-conditions and chemicals in Section 3 should be considered.
<b>General Hygiene Considerations:</b>	Wash hands and any exposed skin thoroughly after handling. See 29 CFR 1910.132-138 for further guidance.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance/Physical State:</b>	Liquid
<b>Color:</b>	Brown
<b>Odor:</b>	Mild Amine odor
<b>pH:</b>	10.0-10.8 (10% emulsion)
<b>Melting Point / Freezing Point:</b>	No information available.
<b>Boiling Point / Boiling Range:</b>	> 149 °C / 300 °F
<b>Flash Point:</b>	> 110 °C / > 230 °F ASTM D56
<b>Evaporation Rate:</b>	< 1 (BuAc = 1)
<b>Flammability (solid, gas)</b>	No information available.
<b>Upper Flammability Limit:</b>	No information available.
<b>Lower Flammability Limit:</b>	No information available.
<b>Vapor Pressure:</b>	No information available.
<b>Vapor Density:</b>	No information available.
<b>Specific Gravity:</b>	0.997
<b>Solubility(ies):</b>	Miscible in water
<b>Partition Coefficient:</b>	No information available.
<b>Autoignition Temperature:</b>	No information available.
<b>Decomposition Temperature:</b>	No information available.
<b>Viscosity:</b>	No information available.

## 10. STABILITY AND REACTIVITY

<b>Reactivity:</b>	This material is considered to be non-reactive under normal conditions of use.
<b>Chemical Stability:</b>	Stable under normal conditions.
<b>Possibility of Hazardous Reactions:</b>	Not expected to occur with normal handling and storage.
<b>Conditions to Avoid:</b>	Extremes of temperature and direct sunlight.
<b>Incompatible Materials:</b>	Strong oxidizing agents. Strong acids.
<b>Hazardous Decomposition Products:</b>	May include carbon monoxide, carbon dioxide (CO <sub>2</sub> ) and other toxic gases or vapors.

## 11. TOXICOLOGICAL INFORMATION

<b>Likely Routes of Exposure:</b>	Eyes, Skin, Ingestion, Inhalation.
<b>Symptoms of Exposure:</b>	
<b>-Eye Contact:</b>	Pain, redness, swelling of the conjunctiva and tissue damage. Eye contact may cause permanent damage.
<b>-Skin Contact:</b>	Pain, redness, blistering and possible chemical burn. May cause sensitization by skin contact
<b>-Inhalation:</b>	Nasal discomfort and coughing.
<b>-Ingestion:</b>	Damage or chemical burns to mouth, throat and stomach. Pain, nausea, vomiting and diarrhea. Potential for aspiration if swallowed.
<b>Immediate, Delayed, Chronic Effects</b>	
<b>Product Information:</b>	Data not available or insufficient for classification.

### Numerical Measures of Toxicity

The following acute toxicity estimates (ATE) are calculated based on the GHS document.

ATEmix (oral):	1921 mg/kg
ATEmix (dermal):	3707 mg/kg
ATEmix (inhalation-dust/mist):	3.2 mg/l

### Component Acute Toxicity Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
petroleum distillates 64742-52-5	> 5000 mg/kg ( Rat )	> 5000 mg/kg ( Rabbit )	> 5 mg/L ( Rat ) 4 h
chlorinated paraffin 85535-85-9	= 2000 mg/kg ( Rat )	Not Available	Not Available

2-butylaminoethanol 111-75-1	= 1150 mg/kg ( Rat )	Not Available	Not Available
hexahydro-1,3,5-tris (2-hydroxy-ethyl)-s-triazine 4719-04-4	= 763 mg/kg ( Rat )	> 2 g/kg ( Rat )	Not Available
water 7732-18-5	> 90 mL/kg ( Rat )	Not Available	Not Available
oleic acid 112-80-1	= 25 g/kg ( Rat )	Not Available	Not Available

**Carcinogenicity:** No components present at 0.1% or greater are listed as to being carcinogens by ACGIH, IARC, NTP or OSHA.

## 12. ECOLOGICAL INFORMATION

This product contains a chemical which is listed as a severe marine pollutant according to DOT.

### Ecotoxicity

Chemical Name	Algae/Aquatic Plants	Fish	Toxicity to Microorganisms	Crustacea
petroleum distillates 64742-52-5	Not Available	5000: 96 h Oncorhynchus mykiss mg/L LC50	Not Available	1000: 48 h Daphnia magna mg/L EC50
oleic acid 112-80-1	Not Available	205: 96 h Pimephales promelas mg/L LC50 static	Not Available	Not Available

**Persistence and Degradability:** No information available.

**Bioaccumulation:** No information available.

**Other Adverse Effects:** No information available.

## 13. DISPOSAL CONSIDERATIONS

**Disposal of Wastes:** Dispose of in accordance with federal, state and local regulations.

**Contaminated Packaging:** Dispose of in accordance with federal, state and local regulations.

## 14. TRANSPORT INFORMATION

**DOT:** Not Regulated

**Proper Shipping Name:** Non Hazardous Product

**Marine Pollutant:** This product contains a chemical which is listed as a severe marine pollutant according to DOT.

## 15. REGULATORY INFORMATION

**TSCA Status:** (Toxic Substance Control Act Section 8(b) Inventory)

All chemical substances in this product are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

### SARA 313

This product does not contain listed substances above the "de minimus" level

### SARA 311/312 Hazard Categories

<b>Acute Health Hazard:</b>	Yes
<b>Chronic Health Hazard:</b>	Yes
<b>Fire Hazard:</b>	No
<b>Sudden release of pressure hazard:</b>	No
<b>Reactive Hazard:</b>	No

### California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
propylene oxide - 75-56-9	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer.

**16. OTHER INFORMATION****NFPA**  
**HMIS**Health Hazards: 3  
Health Hazards: 3\*Flammability: 1  
Flammability: 1Instability: 0  
Physical Hazards: 0

Special: N/A

Revision Date: 29-Mar-2015  
Reasons for Revision: No information available.

**Disclaimer:**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**